






NYLON AIR BRAKE DOT FITTINGS

CONSTRUCTION	<ul style="list-style-type: none"> • CA360 Brass (Straights) • CA360 Brass (Shapes) 	
	APPLICATIONS	<ul style="list-style-type: none"> • Air Brake Systems
RANGES	<ul style="list-style-type: none"> • Temperature Range: -40° to 200° F. 	
	<ul style="list-style-type: none"> • Pressure Range: Up to 150 PSI 	



Assembly Instructions

1. Cut tubing squarely—using a tube cutter.
2. Make sure all fittings involved in the assembly are clean of burrs and debris.
3. Insert nylon air brake tubing firmly into the fitting until it bottoms out.
4. Tighten nut according to the chart listed below:

Tube Size	Turns Past Hand-Tight
3/16	2.5
1/4	3
3/8 + 1/2	4
5/8 + 3/4	3.5

Application Details:

Transportation Air Brake Systems, Air Suspensions, Cabin Controls:
Trucks, Trailers, RVs, Buses, Fire Trucks, & Rail.



NOTES

- Fittings meet SAE and DOT FMVSS 571.106 Air Brake Performance Specifications.
- Non-stock items and special parts are available on a quotation basis.
- Configurations and dimensions are subject to change without notice.



<p>59A Tube Support Insert</p> 	<p>60NAB Sleeve</p> 	<p>61NAB Nut</p> 	<p>62NAB Union Tube, Both Ends</p> 
<p>62NABH Bulkhead Union</p> 	<p>64NAB Union Tee</p> 	<p>65NAB 90° Union Elbow</p> 	<p>66NAB Female Connector</p> 
<p>68NAB Male Connector</p> 	<p>68NABH Bulkhead Connector</p> 	<p>69NAB 90° Male Elbow</p> 	<p>70NAB 90° Female Elbow</p> 
<p>71NAB Male Run Tee</p> 	<p>72NAB Male Branch Tee</p> 	<p>79NAB 45° Male Elbow</p> 	

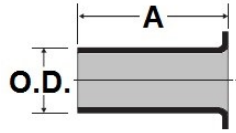
BUY FROM...

THE ROBO MAN



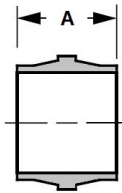
59A TUBE SUPPORT INSERT

PART NUMBER	Tube O.D.	A
59A-4	1/4"	.51
59A-6	3/8"	.64
59A-8	1/2"	.81
59A-10	5/8"	.86
59A-12	3/4"	1.06



60NAB SLEEVE

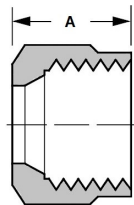
PART NUMBER	Tube O.D.	A
60NAB-4	1/4"	.31
60NAB-6	3/8"	.39
60NAB-8	1/2"	.43
60NAB-10	5/8"	.44
60NAB-12	3/4"	.54



REF SAE 100115BA

61NAB NUT

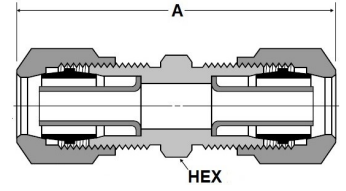
PART NUMBER	Tube O.D.	A	HEX
61NAB-4	1/4"	.45	9/16"
61NAB-6	3/8"	.56	5/8"
61NAB-8	1/2"	.66	13/16"
61NAB-10	5/8"	.74	15/16"
61NAB-12	3/4"	.81	1-1/8"



REF SAE 100110BA

62NAB UNION TUBE, BOTH ENDS

PART NUMBER	Tube O.D.	A	HEX
62NAB-4	1/4"	1.45	7/16"
62NAB-6	3/8"	1.80	9/16"
62NAB-8	1/2"	2.03	11/16"
62NAB-10	5/8"	2.29	13/16"
62NAB-12	3/4"	2.62	1"

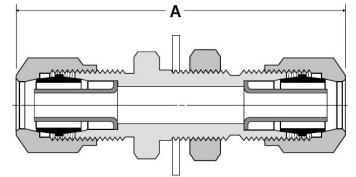


REF SAE 100101BA



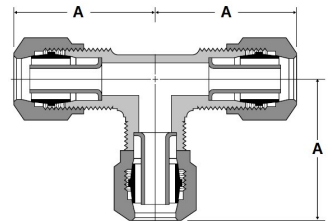
62NABH BULKHEAD UNION, BOTH ENDS

PART NUMBER	Tube O.D.	A	Hex
62NABH-6	3/8"	2.90	9/16"
62NABH-8	1/2"	3.20	11/16"



64NAB UNION TEE

PART NUMBER	Tube O.D.	A
64NAB-4	1/4"	.95
64NAB-6	3/8"	1.24
64NAB-8	1/2"	1.45
64NAB-10	5/8"	1.58

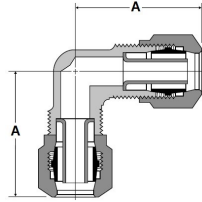


REF SAE 100401BA



65NAB 90° UNION ELBOW

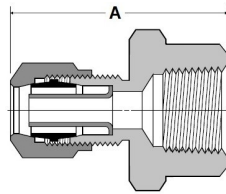
PART NUMBER	Tube O.D.	A
65NAB-4	1/4"	1.00
65NAB-6	3/8"	1.14
65NAB-8	1/2"	1.32
65NAB-10	5/8"	1.60



REF SAE 100201BA

66NAB FEMALE CONNECTOR

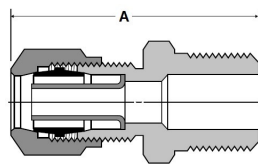
PART NUMBER	Tube O.D.	FPT	A	HEX
66NAB-4A	1/4"	1/8"	1.18	9/16"
66NAB-4B	1/4"	1/4"	1.40	11/16"
66NAB-6A	3/8"	1/8"	1.50	9/16"
66NAB-6B	3/8"	1/4"	1.60	11/16"
66NAB-6C	3/8"	3/8"	1.71	7/8"
66NAB-8C	1/2"	3/8"	1.80	7/8"
66NAB-8D	1/2"	1/2"	1.89	1-1/16"



REF SAE 100103BA

68NAB MALE CONNECTOR

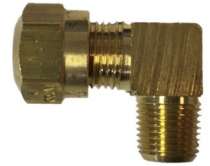
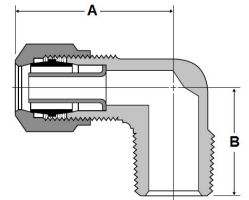
PART NUMBER	Tube O.D.	MPT	A	HEX
68NAB-4A	1/4"	1/8"	1.21	7/16"
68NAB-4B	1/4"	1/4"	1.42	9/16"
68NAB-4C	1/4"	3/8"	1.46	11/16"
68NAB-6A	3/8"	1/8"	1.37	9/16"
68NAB-6B	3/8"	1/4"	1.58	9/16"
68NAB-6C	3/8"	3/8"	1.58	11/16"
68NAB-6D	3/8"	1/2"	1.80	7/8"
68NAB-8B	1/2"	1/4"	1.71	11/16"
68NAB-8C	1/2"	3/8"	1.71	11/16"
68NAB-8D	1/2"	1/2"	1.90	7/8"
68NAB-10C	5/8"	3/8"	1.84	13/16"
68NAB-10D	5/8"	1/2"	2.03	7/8"
68NAB-12D	3/4"	1/2"	2.21	1"
68NAB-12E	3/4"	3/4"	2.22	1-1/16"



REF SAE 100102BA

69NAB 90° MALE ELBOW

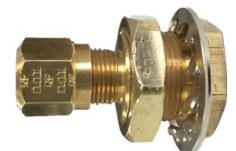
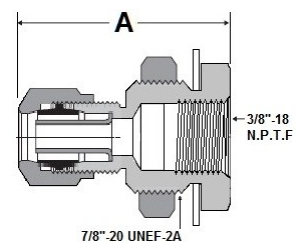
PART NUMBER	Tube O.D.	MPT	A	B
69NAB-4A	1/4"	1/8"	.95	.66
69NAB-4B	1/4"	1/4"	1.00	.87
69NAB-4C	1/4"	3/8"	1.16	.86
69NAB-6A	3/8"	1/8"	1.19	.75
69NAB-6B	3/8"	1/4"	1.25	.92
69NAB-6C	3/8"	3/8"	1.30	.91
69NAB-6D	3/8"	1/2"	1.40	1.10
69NAB-8B	1/2"	1/4"	1.38	.99
69NAB-8C	1/2"	3/8"	1.44	.99
69NAB-8D	1/2"	1/2"	1.55	1.18
69NAB-10C	5/8"	3/8"	1.49	1.05
69NAB-10D	5/8"	1/2"	1.58	1.24
69NAB-10E	5/8"	3/4"	1.76	1.32
69NAB-12D	3/4"	1/2"	1.70	1.33
69NAB-12E	3/4"	3/4"	1.77	1.32



REF SAE 100202BA

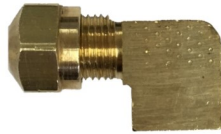
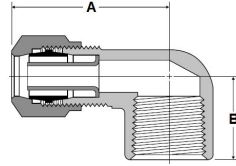
68NABH BULKHEAD CONNECTOR

PART NUMBER	Tube O.D.	FPT	A	HEX
68NABH-6C	3/8"	3/8"	1.31	1-1/16"
68NABH-8C	1/2"	3/8"	1.93	1-1/16"



70NAB 90° FEMALE ELBOW

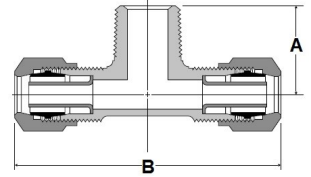
PART NUMBER	Tube O.D.	FPT	A	B
70NAB-4A	1/4"	1/8"	1.02	.52
70NAB-4B	1/4"	1/4"	1.11	.71
70NAB-6A	3/8"	1/8"	1.29	.59
70NAB-6B	3/8"	1/4"	1.35	.77
70NAB-6C	3/8"	3/8"	1.39	.77
70NAB-8C	1/2"	3/8"	1.55	.82
70NAB-8D	1/2"	1/2"	1.65	1.01
70NAB-10D	5/8"	1/2"	1.70	1.07



REF SAE 100203BA

72NAB MALE BRANCH TEE

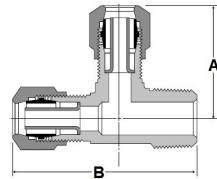
PART NUMBER	Tube O.D.	MPT	A	B
72NAB-4A	1/4"	1/8"	.66	1.80
72NAB-4B	1/4"	1/4"	.87	2.00
72NAB-6A	3/8"	1/8"	.75	2.36
72NAB-6B	3/8"	1/4"	.92	2.50
72NAB-6C	3/8"	3/8"	.91	2.60
72NAB-8B	1/2"	1/4"	.99	2.82
72NAB-8C	1/2"	3/8"	.99	2.90
72NAB-8D	1/2"	1/2"	1.18	3.10
72NAB-10D	5/8"	1/2"	1.24	3.20



REF SAE 100425BA

71NAB MALE RUN TEE

PART NUMBER	Tube O.D.	MPT	A	B
71NAB-4A	1/4"	1/8"	.95	1.61
71NAB-4B	1/4"	1/4"	1.00	1.87
71NAB-6B	3/8"	1/4"	1.25	2.17
71NAB-6C	3/8"	3/8"	1.30	2.21
71NAB-8C	1/2"	3/8"	1.45	2.44
71NAB-8D	1/2"	1/2"	1.55	2.73
71NAB-10D	5/8"	1/2"	1.60	2.84



REF SAE 100424BA

79NAB 45° MALE ELBOW

PART NUMBER	Tube O.D.	MPT	A	B
79NAB-4A	1/4"	1/8"	.81	.63
79NAB-4B	1/4"	1/4"	.93	.85
79NAB-6A	3/8"	1/8"	1.17	.68
79NAB-6B	3/8"	1/4"	1.17	.85
79NAB-6C	3/8"	3/8"	1.21	.94
79NAB-6D	3/8"	1/2"	1.24	1.16
79NAB-8B	1/2"	1/4"	1.36	.94
79NAB-8C	1/2"	3/8"	1.36	.94
79NAB-8D	1/2"	1/2"	1.39	1.16
79NAB-10C	5/8"	3/8"	1.43	.98
79NAB-10D	5/8"	1/2"	1.42	1.16
79NAB-12D	5/8"	1/2"	1.61	1.18

